

# 206 SERIES

## Horizontal Hold Down Clamps | Product Overview

### Features:

- All stainless steel construction
- Offers good bar clearance under clamping bar while maintaining low profile

### Applications:

- Assembly
- Chemical processing
- Closures
- Light duty clamping

### Also Available:

See page MC-ACC-1 for accessories

Accommodates M4 or #8 spindle accessory

#### 206-SS

Flanged Base  
Low U-Bar  
Stainless Steel



#### 206-HSS

Flanged Base  
High U-Bar  
Stainless Steel



## Technical Information

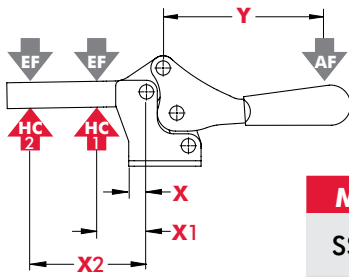
| Model   | Max. Holding Capacity | Clamp Bar Opening (+10°) | Handle Opening (+10°) | Weight          | Accessories (Supplied) |                 |
|---------|-----------------------|--------------------------|-----------------------|-----------------|------------------------|-----------------|
|         |                       |                          |                       |                 | Spindle Assembly       | Flanged Washers |
| 206-SS  | 440 N [100 lbf]       | 90°                      | 90°                   | 0,03kg [0.07lb] | 205943-M               | 105906          |
| 206-HSS |                       |                          |                       |                 |                        |                 |

Model 206-HSS shown securing a platen on a prototyping machine.



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## Horizontal Hold Down Clamps | Holding Capacities



| Model  | X           | X1           | X2           | Y            | ±HC1              | ±HC2             | ±EF(X1):AF | ±EF(X2):AF |
|--------|-------------|--------------|--------------|--------------|-------------------|------------------|------------|------------|
| SS/HSS | [0.20]<br>5 | [0.43]<br>11 | [1.06]<br>27 | [1.14]<br>29 | [100lbf.]<br>440N | [50lbf.]<br>220N | 5:1        | 3:1        |

Dimensions shown "mm [inch]" ± HC = Holding Capacity, EF = Exerting Force, AF = Applied Force  
See page MC-TEC-4 for additional information.

### Dimensions | -SS/-HSS

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Flanged Base  
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